



Industrie Service

CERTIFICATE

The company

BRUDER-KELLER

**Z.I. du Bruehl – BP 110
F – 67262 SARRE-UNION**

meets the
Comprehensive Quality Requirements according to

EN ISO 3834-2

for the range mentioned in the enclosure to this certificate.

The certificate expires 07. June 2024.

Order No. P-F-21-06-BK-12485

Sankt Ingbert, 08. July 2021

TÜV SÜD Industrie Service GmbH
Am Alten Forsthaus 1
66386 St. Ingbert Germany

Department
Plant Safety


(P. Jackel)



Enclosure to certificate

Order No. P-F-21-06-BK-12485



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The following range is certified acc. to EN ISO 3834-2:

Scope of production: Dryers for steam generators, reactors and superheaters

Base metals: carbon steels and austenitic steels

Max. dimension of items: 50 mm thickness / max. 5 m length / weight 20 t

Welding processes:

141	TIG welding with solid filler material
135	MAG welding with solid wire electrode
21	Resistance spot welding

Welding coordinator: Mr. Patrick ERNWEIN (IWS)

Substitute of the welding coordinator:

Mr. Hubert METZGER (IWS)

Personnel for Non Destructive Testing (NDT):

Responsible: Mr. Patrick ERNWEIN (VT2)

All other relevant data are detailed in our report No. P-F-21-06-BK-12485.
The general regulations (see next page) have to be regarded.



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have an recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.